

Work Order ID 72010

Friday, July 15, 2011 1:29:58 PM



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Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Item Name: GHW Modification

Stop



Start Date: 7/15/2011 Start Qty: 1.00

Required Date: 7/15/2011 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

8/11/13

HJ for CL 11-7-15

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

8/11/13

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/11/13

8/11/13

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QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/19 SF

11/7/19 JG

MF 11-07-19

Picklist Print

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Page 1

Work Order ID: 72010

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 7/15/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 05.09.23 New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C37A



BOLT

Purchased

No

110

Each

93.0000

4

4



[Handwritten signature]

Location

Loc Qty

Loc Code

ST353

93

116874

11

117010

2

118159

80

AN960C10

NAS1149C0363
R



WASHER

Purchased

No

110

Each

0.0000

4

4



7/18/09

1114742

[Handwritten signature]

D2652



Bushing

Manufactured

No

110

Each

566.0000

8

8



Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

522

68102

48

68941

1

70683

73

70969

100

71573

100

71833

200

70683

[Handwritten signature]

Picklist Print

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Work Order ID: 72010

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 7/15/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3414-041

Manufactured No

110

Each

19.0000

2

2



Lug Assembly



[Handwritten signature]

Location

Loc Qty

Loc Code

ST420

9

70943

9

ST473

10

68905

10

68905

MS21043-3

Purchased No

110

Each

872.0000

4

4



Nut



[Handwritten signature]

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

800

112314

65

118077

735

118077

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	